

HYDROCAL 1008 Offshore

Multi-Gas-in-Oil Analysis System with Transformer Monitoring Functions for Offshore Applications



The HYDROCAL 1008 is a permanently installed multi-gas-in-oil analysis system with transformer monitoring functions. It individually measures, Moisture in oil (H₂O) and the key gases Hydrogen (H₂), Carbon Monoxide (CO), Carbon Dioxide (CO₂), Methane (CH₄), Acetylene (C₂H₂), Ethylene (C₂H₄) and Ethane (C₂H₆) dissolved in transformer oil.

As Hydrogen (H₂) is involved in nearly every fault of the isolation system of power transformers and Carbon Monoxide (CO) / Carbon Dioxide (CO₂) is a sign of degradation of the cellulosic / paper isolation the presence and increase of Acetylene (C₂H₂), Methane (CH₄), Ethylene (C₂H₄) and Ethane (C₂H₆) further classifies the nature of a fault as overheating, partial discharge or high energy arcing.

As an option / special version of the HYDROCAL 1008, the HYDROCAL 1008 *Offshore* is specially designed for the harsh conditions (salt water, corrosion) on offshore platforms (e.g. offshore wind mill parks). A special painted housing with no window and the application of chrome nickel and stainless steel ensures the reliability and the persistence of the device.

The device can serve as a compact transformer monitoring system by the integration / connection of other sensors present on a transformer via its optional analog inputs:

- 4 analog inputs 0/4 ... 20mADC
- 6 analog inputs 0/4 ... 20mAAC +20% or 0 ... 80 VAC +20% (configurable by jumpers)

It is further equipped with digital outputs for the transmission of alarms or the execution of control functions (e.g. control of a cooling system of a transformer):

- 8 digital relay outputs
- 5 digital optocoupler outputs (option)

Key Advantages

- Individual measurement of Hydrogen (H₂), Carbon Monoxide (CO), Carbon Dioxide (CO₂), Methane (CH₄), Acetylene (C₂H₂), Ethylene (C₂H₄) and Ethane (C₂H₆)
- Moisture in oil (H₂O) measurement
- Special design for offshore applications:
 - Housing without window painted in C5M
 - Back plate with 2 cable glands M20 (chrome-nickel steel, IP 68, corrosion-free and acid-resistant)
 - Back plate, oil entrance and housing screws made of stainless steel V4A
- Maintenance free system
- Easy to mount on a transformer valve
- (G 11/2" DIN ISO 228-1 or 11/2" NPT ANSI B 1.20.1)
- Installation on the operating transformer without any operational interruption
- Communication interfaces ETHERNET 10/100 Mbit/s (copper-wired / RJ 45 or fibre-optical / SC Duplex) and RS 485 to support MODBUS[®] RTU/ASCII, MODBUS[®]TCP, DNP3 and proprietary communication protocols and to be open / prepared for substation communication protocol IEC 61850
- Optional on-board GSM or analog modem for remote access
- Optional DNP3 serial modem for SCADA connection
- Optional HV and LV bushing sensors for HV and LV bushing monitoring applications via communication interface



Transformer monitoring functions

Voltages and currents

(via voltage and current transformers / transducer)

Temperature monitoring Bottom and top oil temperature

(via additional temperature sensors) **Oil humidity**

(via additional humidity sensor)

Free configuration

Analog inputs can be free allocated to any additional sensor **Further calculations:**

Hot-Spot (acc. IEC 60076)) joint development Loss-of-Life with PAUWELS J Belgium Ageing Rate

Cooling Stage / Tap Changer Position (e.g. via current transducer)



HV and LV Bushing Monitoring functions (extension package)¹⁾

The Bushing Monitoring system simultaneously monitors the bushing leakage current of two rows of three phase groups of bushings. The system incorporates three different measurement modes on each tested component to provide accurate power factor and capacitance values to evaluate the condition of bushing insulation. The measurement modes are the following:

Phase comparison

Compares the power factor of tested components with other tested components energized with the same phase voltage.

Sum of three current tests

Measures the imbalance current from the summation of A, B and C phase currents from three tested components such as the three HV or LV bushings on the transformer.

Adjacent phase reference test

Compares the power factor of the tested components with other phase components on the same equipment.

The bushing sensors / adapters are connected to the capacitor taps designed for all types of bushings to allow measurement of the leakage current up to 140 mA. The adapters are designed for bushings with grounded and undergrounded capacitor taps. The adapter is designed to prevent a voltage developing on the equipment, in case the sensor is disconnected from the Bushing Monitoring system.

Different bushing sensor configurations are possible:

- Monitoring of high-voltage side
- Monitoring of high- and low-voltage side
- Reference HV bushing from other transformers
- Reference CCVT / CCPT

Configuration with 3, 6, 9² or 12² bushing sensors are possible.

Notes

¹⁾ For further details and examples, we kindly refer to the specific MTE leaflet "Bushing Monitor ZVCM-1001" ²⁾ Two bushing monitoring units necessary



Monitoring of high- and low-voltage side



Reference CCVT / CCPT



HYDROCAL firmware main menu



Shows the status of the actual process step and information of safety functions.

 $\mathfrak{P}_{1} \mathfrak{P}_{2} \mathfrak{H}_{2} \mathfrak{C}_{2} \mathfrak{H}_{2} \mathfrak{C}_{2} \mathfrak{H}_{4} \mathfrak{C}_{0} \mathfrak{C}_{0} \mathfrak{C}_{2} \mathfrak{C}_{2} \mathfrak{H}_{6} \mathfrak{C}_{1} \mathfrak{H}_{4} \mathfrak{L}_{0}$

Individual chart diagram for Hydrogen (H₂), Carbon Monoxide (CO), Carbon Dioxide (CO₂), Methane (CH₄), Acetylene (C₂H₂), Ethylene (C₂H₄) and Ethane (C₂H₆) and Moisture in oil (H₂O) and temperatures. Display of alarm list. Details of each alarm and individual settings is shown.

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HydroSoft PC-Software

Program key features

- Configuration and administration of each individual HYDROCAL unit
- Data and configuration read out of HYDROCAL units
- Processing and presentation of data read out (trend or table)
- Further processing of the processed data (Excel, CSV, clipboard and printing)
- Storage of the processed data and unit configuration
- Automatic data read out and alerting by e-mail



Technical data HYDROCAL 1008 Offshore

max. 600 VA

approx. 18 kg

-55°C ... +55°C

-20°C ... +90°C

-20°C ... +65°C

0 - 800 kpa

CE certified

IP-55

IEC 61010-1:2002

or

steel V4A

 $\begin{array}{c} 120 \ V \ -20\% \ +15\% \ AC \ 50/60 \ Hz \ ^{1)} \ or \\ 230 \ V \ -20\% \ +15\% \ AC \ 50/60 \ Hz \ ^{1)} \ or \\ 120 \ V \ -20\% \ +15\% \ DC \ ^{1)} \ or \\ 230 \ V \ -20\% \ +15\% \ DC \ ^{1)} \end{array}$

Other nominal voltages on request!

(below -10°C display function locked)

W 263 x H 274 x D 312 mm

(negative pressure allowed)

G 11/2" DIN ISO 228-1

11/2" NPT ANSI B 1.20.1

Aluminium with painting C5M / stainless

General

Optional nominal voltages
of auxiliary supply:

Power consumption: Housing:

Dimensions: Weight: Operation temperature: (ambient) Oil temperature: (inside transformer) Storage temperature: (ambient) Oil Pressure:

Connection to valve:

Safety

Isolation protection: Degree of protection:

Measurements

Gas / Moisture in oil measurement		Accuracy ²⁾³⁾	
Measuring quantity	Range	Accuracy	
Hydrogen H ₂	0 2.000 ppm	± 15 % ± 25 ppm	
Carbon Monoxide CO	0 5.000 ppm	± 20 % ± 25 ppm	
Carbon Dioxide CO ₂	0 20.000 ppm	± 20 % ± 25 ppm	
Methane CH ₄	0 2.000 ppm	± 20 % ± 25 ppm	
Acetylene C ₂ H ₂	0 2.000 ppm	± 20 % ± 5 ppm	
Ethylene C ₂ H ₄	0 2.000 ppm	± 20 % ± 10 ppm	
Ethane C ₂ H ₆	0 2.000 ppm	± 20 % ± 15 ppm	
Moisture in oil H ₂ O	0 100 ppm	± 3 % ± 3 ppm	

Operation principle

- Miniaturized gas sample production based on headspace prin-ciple (no membrane, negative pressure proofed)
- Patent-pending oil sampling system (EP 1 950 560 A1)
- Near-infrared gas sensor unit for CO, C_2H_2 and C_2H_4
- Near-infrared gas sensor unit for CO₂, CH₄ and C₂H₆
- Micro-electronic gas sensor for H₂
- Thin-film capacitive moisture sensor H₂O
- Temperature sensors (for oil and gas temperature)

Analog and digital outputs

8 x Analog DC outputs		Default concentration
Туре	Range	(Free assignment)
1 x Current DC	0/4 20 mADC	Hydrogen H ₂
1 x Current DC	0/4 20 mADC	Acetylene C ₂ H ₂
1 x Current DC	0/4 20 mADC	Ethylene C ₂ H ₄
1 x Current DC	0/4 20 mADC	Carbon Monoxide CO
1 x Current DC	0/4 20 mADC	Moisture in Oil H ₂ O
1 x Current DC	0/4 20 mADC	Carbon Dioxide CO ₂
1 x Current DC	0/4 20 mADC	Ethane C ₂ H ₆
1 x Current DC	0/4 20 mADC	Methane CH4

8 x Digital outputs		Max. Switching capacity	
Туре	Control voltage	(Free assignment)	
8 x Relay 4)	12 VDC	220 VDC/VAC / 2 A / 60 W	

Analog inputs and digital outputs (option)

6 x Analog AC inputs		Accuracy	Remarks
Туре	Range	of the meas	suring value
6 x Current AC or 6 x Voltage AC	0/4 20 mA +20% or 0 80 V +20%	≤ 1.0 %	Configurable by jumpers ⁶⁾

4 x Analog DC inputs	S	Accuracy	Remarks
Туре	Range	of the meas	suring value
4 x Current DC	0/4 20 mADC	≤ 0.5 %	

5 x Digital outputs		Max. Switching capacity
Туре	Control voltage	(Free assignment)
5 x Optocoupler ⁵⁾	5 VDC	$\begin{array}{l} U_{CE}\text{: } 24 \text{ V rated } / 35 \text{ V max.} \\ U_{EC}\text{: } 7 \text{ V max.} \\ I_{CE}\text{: } 40 \text{ mA max.} \end{array}$

Communication

- RS 485 (proprietary or MODBUS[®] RTU/ASCII protocol)
- ETHERNET 10/100 Mbit/s modem copper-wired / RJ 45 or fibre-optical / SC Duplex (proprietary or MODBUS® TCP protocol)
- On-board GSM or analog modem for remote access (option)
- On-board DNP3 serial modem (option)

Notes

- ¹⁾ 110 V (120 V) ⇒ 110 V -20% = 88 V_{min} (120 V) +15% = **138 V**_{max}
- 220 V (240 V) ⇒ 220 V -20% = 176 V_{min} (240 V) +15% = 276 V_{max}
- $^{2)}$ Related to temperatures ambient +20°C and oil +55°C
- ³⁾ Accuracy for moisture in oil for mineral oil types
- ⁴⁾ Relay 1: System alarm / Relay 2 ... 5: Free assignment
- ⁵⁾ Optocoupler 1 ... 5: Free assignment
- 6) Default jumper configuration: Current

